



PEAK CLUSTER

SECURING A LOW CARBON FUTURE

Carbon Capture and Storage: an introduction

The Peak Cluster is an innovative collaboration to capture, transport and permanently store carbon dioxide (CO₂) emissions from the cement and lime industry in Derbyshire and Staffordshire, as well as neighbouring industries in Cheshire.

Five cement and lime plants across Derbyshire, Staffordshire and Cheshire, owned by Tarmac, Breedon, Lhoist and Aggregate Industries, together with Lostock Sustainable Energy Plant in Cheshire, known locally as LSEP, have come together with Progressive Energy to form Peak Cluster.

Why do we need to capture carbon dioxide?

Carbon dioxide (CO₂) released into the atmosphere is a major cause of climate change. To tackle the climate emergency, we must rapidly reduce our CO₂ emissions. The UK Government has therefore established a legally binding net zero emissions target of 2050.

This means every part of the UK's economy must decarbonise to continue operating in the future. Nearly 70% of the UK's local authorities have set even earlier target dates to reach net zero, including Derbyshire County Council, Cheshire West and Chester Council, Cheshire East Council, and Staffordshire County Council.

Industry is vital to the UK economy. It employs hundreds of thousands of people, supports a large supply chain, attracts investment from overseas and produces products that we use in our everyday lives and that we export across the world. However, industrial processes also emit a significant amount of CO₂ that is released to the atmosphere. In order to tackle climate

change and maintain industry in the UK, we need to act now to reduce CO₂ emissions and put the UK on track to net zero by 2050.

There are a variety of ways in which this can be achieved – for example, by switching to low carbon fuels, renewable energy and by directly capturing the emissions via a process known as Carbon Capture and Storage (also known as CCS).

For cement and lime production, approximately two thirds of the CO₂ comes from the raw material, limestone. The generation of CO₂ cannot be changed or reduced by electrification or using different fuels, and so capturing the carbon and locking it away is the only option to decarbonise production of these vital materials. Likewise, Energy from Waste facilities which use our household waste to create heat and electricity for industry and the grid, require CCS to enable them to decarbonise.

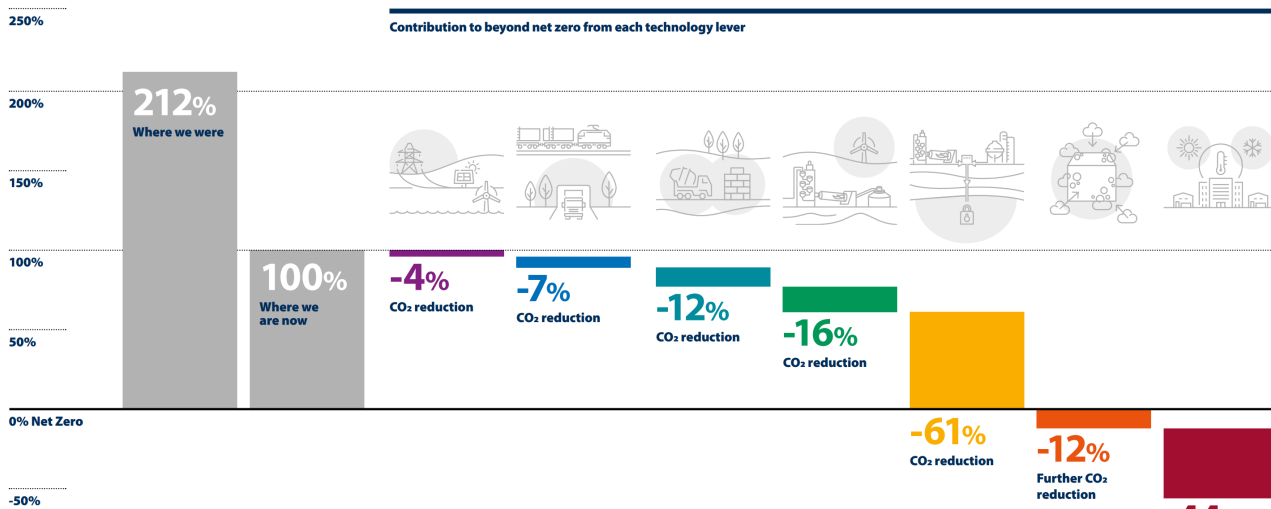
Carbon capture and storage supports industry as the UK transitions to a net zero economy, facilitating their operation in a global low-carbon market and help to retain employment. These industries will unlock significant economic benefits – in the UK alone, CCS exports could support 48,000 direct high-skilled jobs and £4.3 billion in GVA per year by 2050 ([BEIS, 2019](#)).

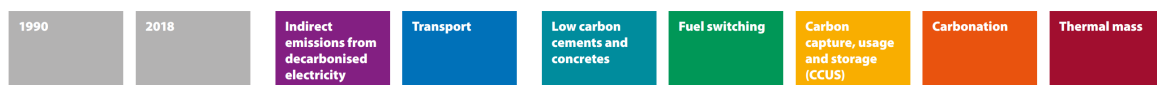
Why Carbon Capture and Storage?

Peak Cluster will use Carbon Capture and Storage (CCS). This process locks away carbon dioxide emissions before transporting it to secure storage sites.

CCS technology is vital in enabling us to decarbonise certain types of industry which emit carbon dioxide (CO₂) as an unavoidable part of their processes. To produce cement and lime, the raw material, limestone (calcium carbonate) must be converted into calcium oxide in the process. This releases CO₂ which accounts for more than 60% of the emissions from this industry. The chemical process cannot be changed and thus, currently, there is no technology other than CCS in which emissions can be cut from cement and lime production.

The Mineral Products Association (MPA) have estimated that 61% of required emissions reductions to achieve net zero across the sector will come from CCS.





Courtesy of the MPA

How does it work?

CCS is a mature technology that can capture up to 95% of CO₂ emissions produced in industrial processes. We will capture CO₂ on site from existing cement and lime plants in the Peak District and other industry sites along the pipeline route.

The CO₂ is then compressed so that it can be transported safely by underground pipeline, to be stored in carefully selected depleted gas reservoirs underneath the sea. These have, until recently, safely and securely held natural gas under high pressure for millions of years, before extraction over the course of the last few decades.

How can we ensure safe CCS?

The onshore carbon capture and pipeline transport will be regulated by the Health and Safety Executive (HSE), exactly as is done for industrial sites and pipelines today.

Offshore, CO₂ storage infrastructure and operations will be strictly regulated by the UK Government's North Sea Transition Authority (NSTA) and Offshore Petroleum Regulator for Environment and Decommissioning (OPRED). In addition, companies that operate this type of infrastructure are used to ensuring the highest safety standards in their operations.

Can we be sure the CO₂ won't escape?

Gas has remained safely trapped in geological structures deep below the surface of the seabed, such as sandstone reservoirs, for millions of years. Hundreds of metres of shale lie over the top of these sandstone reservoirs, making an impermeable layer which traps the gas in place. The CO₂ will be stored in the same way as the original natural gas. It will remain safely contained in the sandstone reservoirs.

Prior to licencing of a storage site, the regulator will require the operating company to demonstrate a full assessment of the integrity of the store, and will then monitor this integrity throughout the filling and long-term storage phases. [The Royal Society](#) recently published a report which concluded that well-regulated wells would retain 98% of their CO₂ over 10,000 years. Measures to ensure CO₂ is injected safely include:

- Using an injection rate suitable for the site-specific geology to avoid fracturing seal rocks.
- Using pressure relief wells to reduce sub-surface pressure.
- Continuous monitoring to detect and rectify leaks.

You can read more about this in The Royal Society's policy briefing paper [here](#).

How much CO₂ storage is there?

The capacity within the identified stores will allow us to store CO₂ captured for decades to come. There are significant CO₂ storage opportunities in the East Irish Sea, within geological formations in Liverpool Bay (around 190 million tonnes) and in the Morecambe gas fields (estimated to be close to 1 billion tonnes).

We want to hear from you

If you have any questions, queries or comments on Peak Cluster, please do chat to us. You can find the ways to contact us on our website: www.peakcluster.co.uk.